



Dart Aerospace Ltd.
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RBE1X56-122-294-9

Job Sheet 188151



Part No: RBE1X56-122-294-9

Job Qty: 2 pcs

Part Name: Insert



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/4/19

Job Tracking No:

Due Date: 3/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE1X56-122-294 Rev.1 IPP Rev. A 19.01.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	2 pcs	3/15/19	3/15/19	0.00	1.00	SL-154 - 1		[Signature] 11/02/26
110	QC 2	2 pcs	3/15/19	3/15/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		[Signature] 11/02/26
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
120	QC 8	2 pcs	3/15/19	3/15/19	0.00	0.00	QC 8 - 12		

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

QC 8 - 14		
QC 8 - 17		
QC 8 - 20		
QC 8 - 25		
QC 8 - 3		
QC 8 - 32		
QC 8 - 33		
QC 8 - 35		
QC 8 - 38		
QC 8 - 39		
QC 8 - 4		
QC 8 - 44		
QC 8 - 45		
QC 8 - 49		
QC 8 - 58		
QC 8 - 8		
QC 8 - 9		
QC 8 - 68		
130 Packaging 3-1 - Stock - B4B 2 pcs	3/15/19	0.00 0.00
		Packaging 3 - 1 - B4B
		Packaging 3 - 2 - B4B
		Packaging 3 - 3 - B4B
		Packaging 3 - 4 - B4B
		Packaging 3 - 5 - B4B
140 QC 21 - SA	2 pcs	3/15/19 0.00 0.00
		QC 21 - SA - 21

De 19-02-26

DAS
28

140 QC 21 - SA	2 pcs	3/15/19	0.00 0.00	QC 21 - SA - 21	21	FEB 27 2019
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Part Op 100 - 1-Machine as per folio FC 681 FOLIO REV: _____ DWG REV: _____ 2-Deburr
 Descriptions: 130 - .

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M303R0.625	303 Round Bar 0.625"	.1080 ft (.054 ea)	100-SL-154 - 1	S150606
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	M303R0.625	0	8	0
Part Specifications				
Specifications could not be found.				

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

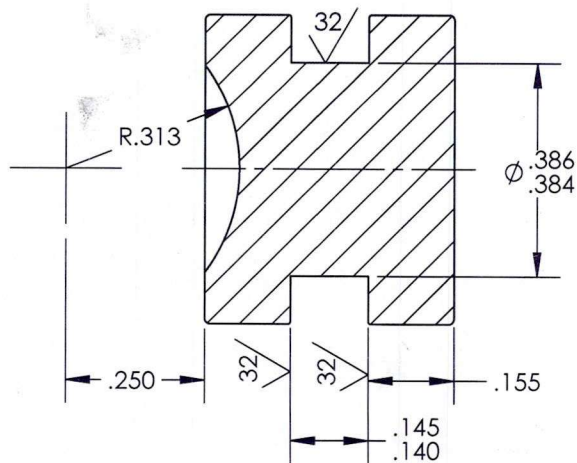
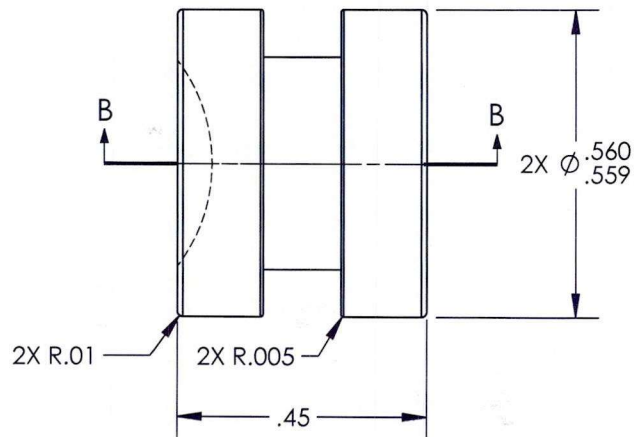
NCR No. _____

Route update only ☐

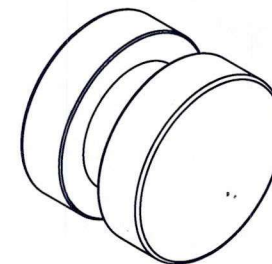
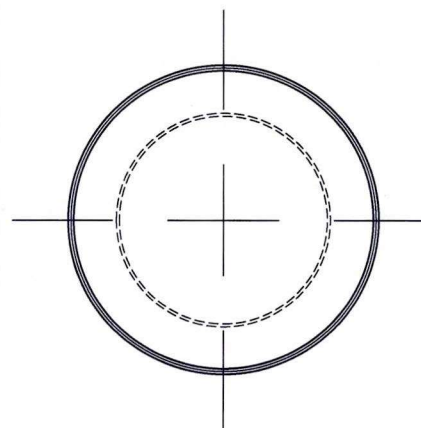
Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
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Other/Details: _____					

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	16-0160	-9 CH'D MATERIAL WAS 4140 Q&T IS 303 S.S.; REMOVED FINISH; REMOVED DIM R.04; CH'D DIM WAS $\varnothing.548 \pm .000 / -.005$ IS $2X \varnothing.560 / .559$, WAS .275 IS .45; ADDED DIM $\varnothing.386 / .384$, .145 / .140, .155, $2X R.01$, $2X R.005$, .250, R.313.	10/11/2016	SM	JAG



SECTION B-B



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 188151 MJS
1901-04

DART AEROSPACE	
TITLE PUSH-OUT DEVICE	
DWG NO. RBE1X56-122-294-9	REV 1
MAT'L 303 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EC135
SCALE 3:1	DATE 6/14/2016 SHEET 6 OF 6

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INSERT



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CANADA
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Container No: S156575



Part: RBE1X56-122-294-9

Job No: 188151

Serial No/Batch: S156575

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 02/26/19